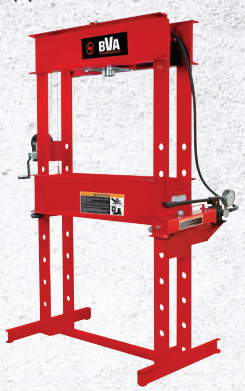
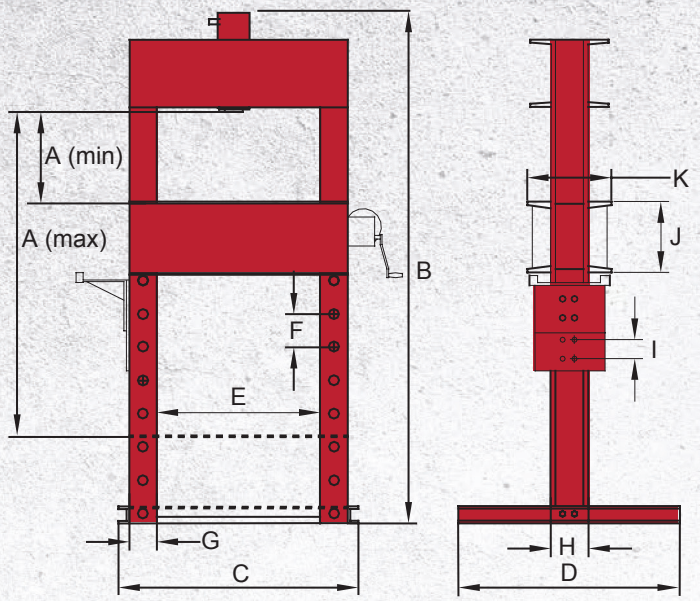
# 25/55/100 TON SHOP PRESSES

- Heavy steel welded construction
- Multi-position bed for work height adjustment
- Ideal for the removal or installation of gears, universal joints, pulleys, wrist pins, and other press jobs
- Excellent for bending, bonding, or straightening applications



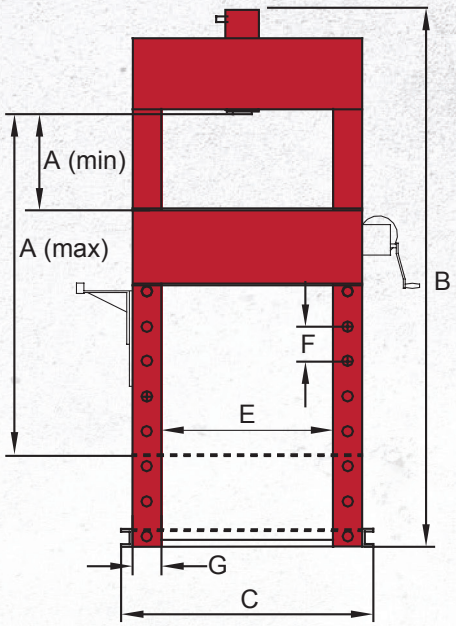
| Capacity (Tons) | Model Number | Pump Type | Pump Model | Cylinder Model | Cylinder Stroke (In) | Bed Positions | Press Dimensions (H X L X W) | Working Space (Min - Max) (in) |
|---|---|---|---|---|---|---|---|---|
| **Single Acting** | | | | | | | | |
| 25 | IMP2506 | Manual | P1000 | H2506 | 6 | 8 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IAP2506 | Air | PA1500 | H2506 | 6 | 8 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IEP2506 | Electric | PEW0501T | H2506 | 6 | 8 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IMP2514 | Manual | P2001 | H2514 | 14 | 8 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IAP2514 | Air | PA2000 | H2514 | 14 | 8 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IEP2514 | Electric | PEW0501T | H2514 | 14 | 8 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IEPS2514 | Electric/Solenoid | PESL0501T | H2514 | 14 | 8 | 71" X 48" X 28" | 4.5" X 47.25" |
| 55 | IMP5506 | Manual | P2301 | H5506 | 6 | 9 | 79" X 56" X 30" | 14" X 55.5" |
| | IAP5506 | Air | PA1500 | H5506 | 6 | 9 | 79" X 56" X 30" | 14" X 55.5" |
| | IEP5506 | Electric | PEW0501T | H5506 | 6 | 9 | 79" X 56" X 30" | 14" X 55.5" |
| | IAP5513 | Air | PA3801 | H5513 | 13 | 9 | 79" X 56" X 30" | 14" X 55.5" |
| | IEP5513 | Electric | PEW0501T | H5513 | 13 | 9 | 79" X 56" X 30" | 14" X 55.5" |
| 100 | IMP10010 | Manual | P8701 | H10010 | 10 | 8 | 89" X 63" X 30" | 11.25" X 51" |
| | IAP10010 | Air | PA7550 | H10010 | 10 | 8 | 89" X 63" X 30" | 11.25" X 51" |
| | IEP10010 | Electric | PEW1002T | H10010 | 10 | 8 | 89" X 63" X 30" | 11.25" X 51" |
| | IEPS10010 | Electric/Solenoid | PESL1002T | H10010 | 10 | 8 | 89" X 63" X 30" | 11.25" X 51" |
| **Double Acting** | | | | | | | | |
| 25 | IMPD2506 | Manual | P2301M | HD2506 | 6 | 6 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IAPD2506 | Air | PA3801M | HD2506 | 6 | 6 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IEPD2506 | Electric | PEWM0501T | HD2506 | 6 | 6 | 71" X 48" X 28" | 4.5" X 47.25" |
| | IEPDS2506 | Electric/Solenoid | PESML0501T | HD2506 | 6 | 6 | 71" X 48" X 28" | 4.5" X 47.25" |
| 55 | IEPD5513 | Electric | PEWM1002T | HD5513 | 13 | 9 | 79" X 56" X 30" | 14" X 55.5" |
| 100 | IEPD10010 | Electric | PEWM1002T | HD10010 | 10 | 8 | 89" X 63" X 30" | 11.25" X 51" |
| | IEPDS10010 | Electric/Solenoid | PESML1002T | HD10010 | 10 | 8 | 89" X 63" X 30" | 11.25" X 51" |

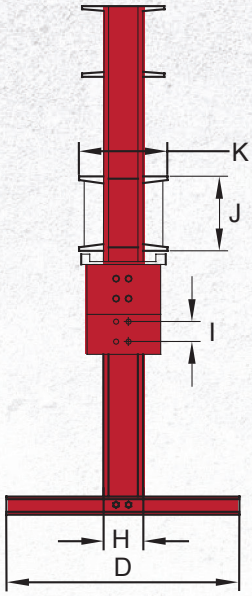



| Model Number | Dimensions (in) | | | | | | | | | | | | Weight (lbs) |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | A (Min.) | A (Max.) | B | C | D | E | F | G | H | I | J | K | |
| **Single Acting** | | | | | | | | | | | | | |
| IMP2506 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 |
| IAP2506 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 |
| IEP2506 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 |
| IMP2514 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 |
| IAP2514 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 |
| IEP2514 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 |
| IEPS2514 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 |
| IMP5506 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 760 |
| IAP5506 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 760 |
| IEP5506 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 760 |
| IAP5513 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 760 |
| IEP5513 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 760 |
| IMP10010 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 770 |
| IAP10010 | 11.3 | 51.0 | 89 | 63 | 30 | 35.5 | 8 | - | 10 | - | 12 | 16.0 | 1,550 |
| IEP10010 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 770 |
| IEPS10010 | 11.3 | 51.0 | 89 | 63 | 30 | 35.5 | 8 | - | 10 | - | 12 | 16.0 | 1,550 |
| **Double Acting** | | | | | | | | | | | | | |
| IMPD2506 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 |
| IAPD2506 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 |
| IEPD2506 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 |
| IEPDS2506 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 |
| IEPD5513 | 4.5 | 47.25 | 71 | 48 | 28 | 30 | 6 | 3 | 6.5 | 3 | 6 | 11.5 | 560 |
| IEPD10010 | 14.0 | 55.5 | 79 | 56 | 30 | 35.4 | 6 | 4 | 9 | 3 | 10 | 14.8 | 770 |
| IEPDS10010 | 11.3 | 51.0 | 89 | 63 | 30 | 35.5 | 8 | - | 10 | - | 12 | 16.0 | 1,550 |

# 55 TON SHOP PRESS WITH MOVABLE WORK HEAD

- Heavy steel welded construction
- Cylinder moves from side to side and locks into position
- Multi-position bed for work height adjustment
- Pump, cylinder, hose and fittings are included




| Capacity (Tons) | Model Number | Pump Type | Pump Model | Cylinder Model | Cylinder Stroke (In) | Bed Positions | Press Dimensions (H X L X W) | Working Space (Min - Max) (in) |
|---|---|---|---|---|---|---|---|---|
| Single Acting | | | | | | | | |
| 55 | IMPR5506 | Manual | P2001 | H5506 | 6 | 7 | 78" X 46.5" X 30" | 15.38" X 51.38" |
| | IAPR5506 | Air | PA2000 | H5506 | 6 | 7 | 78" X 46.5" X 30" | 15.38" X 51.38" |
| | IEPR5506 | Electric | PEW0501T | H5506 | 6 | 7 | 78" X 46.5" X 30" | 15.38" X 51.38" |
| | IAPR5513 | Air | PA2000 | H5513 | 13 | 7 | 85" X 46.5" X 30" | 15.38" X 51.38" |
| | IEPR5513 | Electric | PEW0501T | H5513 | 13 | 7 | 85" X 46.5" X 30" | 15.38" X 51.38" |
| | IEPRS5513 | Electric/Solenoid | PESL0501T | H5513 | 13 | 7 | 85" X 46.5" X 30" | 15.38" X 51.38" |
| Double Acting | | | | | | | | |
| 55 | IAPDR5506 | Air | PA3801M | HD5506 | 6 | 7 | 78" X 46.5" X 30" | 15.38" X 51.38" |
| | IEPDR5513 | Electric | PEWM1002T | HD5513 | 13 | 7 | 85" X 46.5" X 30" | 15.38" X 51.38" |
| | IEPDRS5513 | Electric/Solenoid | PESML1002T | HD5513 | 13 | 7 | 85" X 46.5" X 30" | 15.38" X 51.38" |